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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/713,212	11/17/2003	J. Christian Swindal	1857.2020000	2451
26111 STERNE KES	7590 11/06/200	EXAMINER		
STERNE, KESSLER, GOLDSTEIN & FOX P.L.L.C. 1100 NEW YORK AVENUE, N.W.			HANSEN, JONATHAN M	
WASHINGTO	WASHINGTON, DC 20005		ART UNIT	PAPER NUMBER
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			MAIL DATE	DELIVERY MODE
			11/06/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

i		TH				
	Application No.	Applicant(s)				
Office Action Summany	10/713,212	SWINDAL, J. CHRISTIAN				
Office Action Summary	Examiner	Art Unit				
	Jonathan M. Hansen	2886				
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with	the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.1: after SIX (6) MONTHS from the mailing date of this communication.  If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICA 36(a). In no event, however, may a reply will apply and will expire SIX (6) MONTH: , cause the application to become ABAN	TION.  y be timely filed  S from the mailing date of this communication.  DONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 23 O	ctober 2007.					
· <u>-</u> -	<u> </u>					
Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
4) Claim(s) 14-25 is/are pending in the application	n.					
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6) ☐ Claim(s) <u>14-25</u> is/are rejected.						
7) Claim(s) is/are objected to.	7) Claim(s) is/are objected to.					
8) Claim(s) are subject to restriction and/o	r election requirement.					
Application Papers		·				
9) The specification is objected to by the Examine	θ <b>Γ</b> .					
10)⊠ The drawing(s) filed on <u>17 November 2003</u> is/are: a)⊠ accepted or b)⊡ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11)☐ The oath or declaration is objected to by the Ex	kaminer. Note the attached C	Office Action or form PTO-152.				
Priority under 35 U.S.C. § 119	•					
12) ☐ Acknowledgment is made of a claim for foreign a) ☐ All b) ☐ Some * c) ☐ None of:	priority under 35 U.S.C. § 1	19(a)-(d) or (f).				
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority document	s have been received in App	lication No				
<ol> <li>Copies of the certified copies of the prior application from the International Bureau</li> </ol>	· ·	ceived in this National Stage				
* See the attached detailed Office action for a list	of the certified copies not re-	ceived.				
Attachment(s)						
Notice of References Cited (PTO-892)	4) Interview Sum					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08)		/lail Date rmal Patent Application				
Paper No(s)/Mail Date	6) Other:	•••				

10/713,212 Art Unit: 2886

#### **DETAILED ACTION**

#### Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 10/23/2007 has been entered.

### Response to Amendment

The applicant has amended the claims to include "an alignment mark" as opposed to "a target area". The cited art is understood to disclose this limitation due to the fact that the incident light is directed at alignment marks on the mask and wafer, which will be discussed further below.

#### Response to Arguments

1. Applicant's arguments filed 10/23/2007 have been fully considered but they are not persuasive.

In regards to the arguments of claims 14 and 20, the applicant argues that the prior art to Osawa fails to explicitly disclose "a lens system that directs the light beam to be diffracted from

the alignment mark, the diffracted light causing ghost or spurious reflections through interaction with the lens system".

However, Osawa does disclose the limitations mentioned above. Osawa discloses a mask M and a wafer W having mask alignment pattern 3M' and wafer alignment pattern 4W', wherein the aforementioned alignment patterns are described as "physical optical elements" (col. 10, ll. 37-44). It is further disclosed, that the alignment patterns a formed by physical optical elements having a light converging function and a light diverging function (col. 10, ll. 45-50). Osawa also discloses that the light is influenced by the lens functions of the mask alignment pattern (col. 11, ll. 19-21). Therefore, it is shown that the mask 3M having mask alignment pattern 3M' thereon is part of the lens system used by Osawa to direct the light to be diffracted to the wafer.

It is stated by the applicant on page 7 of the recent remarks, in regards to Figure 2 of the reference, that beam 47" is light generated by the beam 47 reflecting/diffracting from the mask 3M and is not caused by diffracted light 47' which is generated by reflection/diffraction from the wafer.

While 47" is denoted as unwanted light reflections from the incident beam on mask 3M and Figure 2 fails to illustrate reflections of beam 47' from mask 3M back to wafer 4W, the optical properties demonstrated by mask 3M in the generation of unwanted beam 47" would also generate unwanted reflections of beam 47' as it encountered the mask on the way to the detector. As the diffracted light is reflected by the wafer 4W in the direction of mask 3M a portion of the light would inherently be reflected back in the direction of wafer 4W, generating unwanted reflections. Unless, specific steps were taken to limit or remove the unwanted reflections such as, a non-reflective coating on the mask.

10/713,212 Art Unit: 2886

Therefore, it shown that Osawa does in fact disclose the limitation of "a lens system that directs the light beam to be diffracted from the alignment mark, the diffracted light causing ghost or spurious reflections through interaction with the lens system".

In regards to the arguments of claims 17 and 22, they have been considered and are now moot in view of the above description of the prior art.

## Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 14-16, 18-21 and 23-25 are rejected under 35 U.S.C. 103(a) as being unpatentable over US Pat. 5,155,370 to Osawa et al.

In regards to claim 14, Osawa discloses a position determining system that measures a position of an alignment mark on a substrate comprising:

a super luminescent device (SLD) that transmits a light beam;

Light is sent from a source (10) and through a half mirror (74) to be sent to a mask/wafer alignment system in an exposure apparatus.

In one embodiment of the invention, the light source is a super luminescent diode, which is a type of super luminescent device (column 9, line 64-66).

Art Unit: 2886

a lens system that directs the light beam to be diffracted from the alignment mark, the diffracted light causing ghost or spurious reflections through its interaction with the lens system;

Light is focused at a point (78) by a condensing lens (76). The light illuminates a mask alignment pattern (3M) on a mask (M) and a wafer alignment pattern (4W) on a wafer (4) (column 3, lines 28-34 and as discussed above).

a sensor configured to use the diffracted light to determine a position of the alignment mark to produce a control signal related to the determined position;

Light reflects from the alignment marks and is gathered by lens (78) and another lens (80) and sent to a detector (8). Further, unwanted light (47") is detected by the detector and is removed because it leads to a decrease in the signal-to-noise ratio (column 4, lines 31-43). This sensor gathers information about the deviation in position of the two spots formed by the two subsequent alignment marks (column 3, lines 34-39). The light beams diffract off the alignment marks (Figure 1B) (column 3, lines 46-59).

and a positioning system configured to align the substrate to receive a subsequent pattern based on the control signal,

An output from the detector (8) is sent to a control circuit (84) which actuates a driving mechanism (64) to align the mask and the wafer (column 3, lines 40-42).

However, Osawa fails to explicitly disclose the limitation wherein the positioning system is configured to use the control signal to substantially reduce the ghost or spurious reflections.

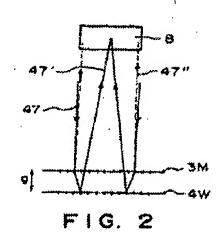
As discussed above, unwanted light reflections would be generated by diffracted light 47' and such unwanted light could be removed from the detector signal to increase the signal-to-

10/713,212 Art Unit: 2886

noise ratio. Osawa further discloses that the distribution of the signal light and unwanted light changes greatly with small changes in the spacing between the mask and the wafer (col. 5, ll. 33-55).

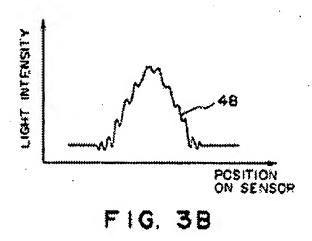
Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify positioning system of Osawa to reduce the ghost or spurious reflections for the advantage of improving the position detecting precision, as taught by Osawa.

In regards to claim 15, the SLD is configured to produce the coherence length of the light beam that substantially eliminates interference between at least one of ghost or spurious reflections caused by the lens system and the diffracted light beam. Typically, light from a source passing through and reflected by alignment patterns on a mask and a wafer have diffraction light (47") from the mask alignment pattern that interferes with the alignment signal light (47"), as shown in Figure 2 below (column 4, lines 31-39).



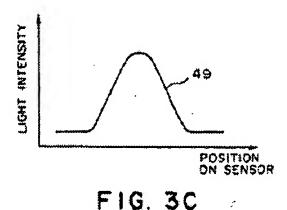
10/713,212 Art Unit: 2886

The interference signal from the superposing of the unwanted diffraction light (47") and the alignment signal light (47") is illustrated below in Figure 3B. This signal shows a lot of randomly changing interference noise. (column 3, lines 46-51) This unwanted diffraction light represents ghost or spurious reflections.



In order to get rid of this noise, both the signal and the unwanted light have to be completely incoherent (i.e. the degree of coherency of the beams diffracted from the mask alignment mark and the wafer alignment mark is zero). The interference pattern resulting from this is illustrated below in Figure 3C. (column 5, lines 55-64)

10/713,212 Art Unit: 2886



Coherence length Ic of any light beam is given by the relation:  $Ic = \lambda^2/\Delta\lambda$ , Wherein  $\lambda$  is the wavelength of the light and  $\Delta\lambda$ , is the spectral width (i.e. full width at half maximum). Also, the condition under which reflection lights from the mask and the wafer do not interfere with each other is that the coherence length is less than or equal to twice the optical path length or the spacing between the mask and the wafer, g. Therefore, through an arrangement of the relation given above, the condition necessary for preventing interference is that the spectral width of the light beam is greater than or equal to  $\lambda^2/2g$ . Therefore, a broader spectral width and a shorter wavelength prevent interference better. (column 6, lines 3-30) This translates to a very low coherence length, and, therefore, this very low coherence length is chosen to eliminate the ghost or spurious reflections.

Regarding claim 16, the SLD is configured to produce a coherence length of the light beam that is less than a smallest distance between first and second ones of the lenses in the lens

10/713,212

Art Unit: 2886

system. The coherence length of the SLD used is 60 microns (column 10, lines 13-18). The distance between the two lenses (76 and 80) of the lens system is greater than 60 microns.

Regarding claim 18, the sensor is configured to determine the position of the alignment mark using interferometry. The intensity of the interference pattern of the invention is illustrated in Figure 3C above. (column 4, lines 43-45)

Regarding claim 19, the SLD is configured to produce the coherence length of the light beam that is about 0.5 mm or less. The coherence length of the SLD is 60 microns. (column 10, lines 13-18)

In regards to claim 20, Osawa discloses a position measuring method that measures a position of an alignment mark on a substrate comprising:

generating and transmitting super luminescent light having a coherence length;

Light is sent from a source (10) and through a half mirror (74) to be sent to a mask/wafer alignment system in an exposure apparatus. In one embodiment of the invention, the light source is a super luminescent diode, which is a type of super luminescent device (column 9, line 64-66).

directing the super luminescent light to be diffracted from the alignment mark using a lens system;

Light is focused at a point (78) by a condensing lens (76). The light illuminates a mask alignment pattern (3M) on a mask (M) and a wafer alignment pattern (4W) on a wafer (4) (column 3, lines 28-34).

10/713,212

Art Unit: 2886

diffracting the super luminescent light from the alignment mark to produce +/- first order diffracted beams;

directing the +/- first order diffracted beams onto a combining element using the lens system, the diffracted light causing ghost or spurious reflections through its interaction with the lens system;

combining the +/- first order diffracted beams using the combining element;

determining a position of the alignment mark based on an interference pattern generated from the combining step;

Light reflects from the alignment marks and is gathered by lens (78) and another lens (80) and sent to a sensor (8). This sensor gathers information about the deviation in position of the two spots formed by the two subsequent alignment marks. (column 3, lines 34-39) The sensor represents a combining element, since this is where the two signals are gathered and combined to create a signal about the positional deviation between the alignment of the mask and the wafer. The light beams diffract off the alignment marks (Figure 1B and 3C). (column 3, lines 46-68) These diffracted light beams would include +/- first order diffracted beams. The mask is viewed as a part of the lens system and the wafer is viewed as the substrate.

generating a control signal based on the determined position; and positioning the substrate to properly align the substrate to receive a subsequent pattern based on the control signal,

An output from the detector (8) is sent to a control circuit (84) which actuates a driving mechanism (64) to align the mask and the wafer. (column 3, lines 40-42)

However, Osawa fails to explicitly disclose the limitation wherein the positioning system is configured to use the control signal to substantially reduce the ghost or spurious reflections.

As discussed above, unwanted light reflections would be generated by diffracted light 47' and such unwanted light could be removed from the detector signal to increase the signal-to-noise ratio. Osawa further discloses that the distribution of the signal light and unwanted light changes greatly with small changes in the spacing between the mask and the wafer (col. 5, 11. 33-55).

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify positioning system of Osawa to reduce the ghost or spurious reflections for the advantage of improving the position detecting precision, as taught by Osawa.

In regards to claim 21, the generating step comprises using a super luminescent device (SLD) to create super luminescent light (column 9, line 64 to column 6, line 6).

Regarding claim 23, the coherence length of the super luminescent light is about 0.5 mm or less. The coherence length of the SLD is 60 microns (column 10, lines 13-18).

In regards to claim 24, the coherence length of the light beam is less than a smallest distance between first and second ones of the lenses in the lens system. The coherence length of the SLD used is 60 microns (column 10, lines 13-18). The distance between the two lenses (76 and 80) of the lens system is greater than 60 microns.

Regarding claim 25, wherein the coherence length of the light beam is less than a smallest thickness of one of the lenses in the lens system. If the lens was of a thickness of greater than the coherence length of the light beam, the beam would spread out more upon being sent through the lens to the alignment marks, introducing a decrease in signal to noise ratio of the light beams (column 6, lines 51-63).

4. Claims 17 and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Osawa, in view of US Pat. 4,821,277 to Alphone et al.

Regarding claims 17 and 22, Osawa does not disclose the specifics of the SLD used in the system or method disclosed.

Alphonse discloses a super luminescent device that presents the specifics behind the technology of the device. The SLD of Alphonse comprises a laser diode having at least one anti-reflective surface to generate the super luminescent light (column 1, lines 45-47).

Therefore, it would have been obvious to one or ordinary skill in the art at the time of the invention to use the SLD of Alphonse in the device and method of Osawa since the technology of the SLD presented is well known in the art and provides the advantages of a high power, low coherence light source.

10/713,212

Art Unit: 2886

#### Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jonathan M. Hansen whose telephone number is 571.270.1736. The examiner can normally be reached on Monday through Friday 8:30AM to 6:00PM EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tarifur Chowdhury can be reached on 571.272.2287. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

JMH

TARIFUR CHOWNINGS